

# ILLINOIS DEPARTMENT OF NATURAL RESOURCES

Office of Oil and Gas Resource Management One Natural Resources Way Springfield, Illinois 62702-1271



# HIGH VOLUME HORIZONTAL HYDRAULIC FRACTURING PERMIT APPLICATION HVHHF-10

References to "1-xx" or "§1-xx" are to the Hydraulic Fracturing Regulatory Act., 225 ILCS 732/1-1 et seq. References to "240.xxx" and "245.xxx" are to 62 III. Admin. Code 240 and 245, respectively.

Attachment: ContainmentPlan Please save attachment and use the file name above.

Containment Plan §1-35(b)(13); 245.210(a)(13), 245.820, 245.825, 245.830.

Describe the containment practices and equipment to be used and the area of the well site where containment systems will be employed. If any part of the well or well site is in an area identified by the U.S. Geological Service as having a 2% or greater probability of exceedance in 50 years of peak ground acceleration of 0.4 standard gravity or more, identify measures you will take to protect the components in this plan against earthquakes of M4.5 or more. *NOTE: review 245.820; also locate the containment systems on the overhead sketch required under section (g) of the WellSiteSetbackPlan.* 



Woolsey Operating Company, LLC Woodrow #1H-310408-193 White County, Illinois High Volume Horizontal Hydraulic Fracturing Permit Application HVHHF-10: Containment Plan

The operator plans to have a minimum amount of "fracturing fluid" within the common containment area. The fracturing fluid will be mixed on-the-fly just ahead of the well head. The constituent chemicals, hydraulic fracturing additives, used in the makeup of the "fracturing fluid" will be stored in above ground tanks that meet the requirements set out in 245.825, 245.910, 245.210(a)(13) and Section 1-75(c)(4) of the Act, see attached chemical tote tank specifications. Tanks containing these chemicals will be stored within a diked containment area capable of holding 150% of the total volume of the single largest container or tank within a common containment area. Tanks containing hydraulic fracturing fluid will be constructed of steel with a sufficient pressure rating and maintained in a leak-free condition and will be lined with a material resistant to; corrosion, erosion, swelling, deterioration or other damage as a result of exposure to the flow back fluids, see attachment of bi-level coated tank. The tanks will be inspected routinely for corrosion. Tanks containing constituent chemicals used in the hydraulic fracturing fluid are provided by the chemical manufacturer. Tanks to be utilized for the storing of hydraulic fracturing fluid will comply with Sections 245.825 and 245.210(a)(13). No more than one (1) hour prior to initiating fracturing operations the secondary containment facilities and structures will be visually inspected for integrity as required by 245.820. No stationary fueling tanks will be used. At the conclusion of HVHHF operations any remaining unused chemicals will be returned to the manufacturer in the same container. As the chemicals are mixed "on-the-fly" only fresh water will be left in the makeup tanks. There will be one lined acid tank where bulk acid will be diluted and pumped ahead of the proppant fluid. When HVHHF Operations are complete any residual acid will be removed and hauled to an approved facility. All such Hydraulic Fracturing Chemicals will be removed from the well site with 60 days of the completion of HVHHF operations.

During flow back operations the tanks located within the area of the wellsite will also be surrounded by a dike capable of holding 150% of the total volume of the single largest container or tank within a common secondary containment area. The secondary containment will be inspected as required by 245.820. The fracturing treatment fluids will be flowed into a purpose built lined and closed flow back tank having a capacity of approximately 500 barrels (see attached manufacturer's product description). This tank will be used to separate any gas or proppant in the flow back fluid and measure the flow back fluid volume. Up to five (5) additional closed storage tanks will be connected to the primary flow back tank for temporary storage of the flow back fluid. The tanks used for hydraulic fracturing flowback and produced water will be in compliance with the requirements of Sections 245.825 and 245.210(a)(13). The flow back will be monitored by Company personal on a 24 hour basis. Should there be any reason that the flow back cannot be safely accommodated the well will be shut in. It should be noted that "flow back" fluid is primarily make up fresh water with only minor amounts of Potassium Chloride (salt) and a very small percentage of chemical additives.

The wellsite lies outside of the area identified by the U.S. Geological Survey as having a 2% or greater probability of exceedance in 50 years of ground acceleration of 0.4 standard gravity or more.

Refer to Well Site Setback Plan, the Well Pad Detail exhibit, exhibit G-1 and exhibit G-2 for the areas of the well site where containment systems will be employed.



SCHÜTZ ECOBULK MX 1000 UN – For Use with Hazardous Filling Goods

# MX-EX

# ECOBULK MX-EX

# Safe in ex-zones. The antistatic ECOBULK MX-EX.



- Suitable for utilisation on explosive endangered operation premises classified as zone 1 and zone 2 (while complying with statutory and companyspecific safety precautions and regulations)
- The antistatic outer layer protects the container from hazardous electrostatic charge
- The earthed outlet valve discharges the electrostatic charge of the filling product
- Electrostatically safe within the context of the Cenelec Report CENELEC TR50404 (2003) and TRBS 2153



### www.schuetz.net

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MATERIAL	PALLETS (4-way entry)
Inner bottle Inner and intermediate layer: high-molecular, high-density polyethelene (HDPE) Antistatic outer layer Additional UV and light protection of the filling product (optional) Outer container Welded tubular steel grid, galvanized Bottom plate Made of steel plate to provide stability and to facilitate mi- nimum residual contents from the inner container	
CERTIFICATIONS	CAPACITY
UN 31 HA1/Y (optional) Maximum density 1.6 Tested for electrostatic safety Suitable for use in ex-zones 1 & 2	MX-EX antistatic 1000 I 1,000 litres (275 gal)
IIA IIIIA IIIA IIIA IIIA IIIA IIIA IIIA IIIA IIIA IIIA IIIA IIIIIIA IIIIA IIIIA IIIIA IIIIA IIIIIA IIIIA IIIIA IIIIA IIIIA IIIIIIA IIIIA IIIIA IIIIA IIIIIA IIIIA IIIIA IIIIA IIIIIIIA IIIIIIII	OUTLET VALVES Earthed screwable butterfly valve DN 50
FILLING OPENING	DYNAMIC LOAD
DN 150 with screw cap DN 225 with screw cap	Filled ECOBULK according to the specific weight of the filling goods up to 1.5 more than 1.5 2-high 1-high
DIMENSIONS	
■ 1,200 x 1,000 x 1,160 (L x W x H)	
WEIGHT	STATIC LOAD
MX-EX 1000 57 kg with steel pallet	Max. 4-high



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# **Performance Tests**

# **Design type test descriptions**

### **Bottom Lift Test**

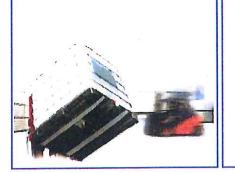
The filled IBC with a load that is 1.25 times the maximum permissible gross mass is raised and lowered by a forklift truck with the forks centrally positioned and penetrate to three quarters of direction of entry.

Criteria for passing the test No deformation which renders the IBC including base pallet unsafe for transport and no loss of content.

# **Stacking Test**

The IBC is filled with the maximum permissible gross mass and is placed on level hard ground. Then a load is placed on top of the IBC for a period of 24 hours.

Criteria for passing the test No permanent deformation which renders the IBC including base pallet unsafe for transport and no loss of content.







# **Performance Tests**

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# **Design type test descriptions**

### Leakproof Test

The IBC is tested for a period of at least 10 minutes using air under a gauge pressure of min. 20kPa. The air tightness of the IBC shall be determined by a suitable method (e.g. immersing the IBC in water).

Criteria for passing the test No leakage of air.

# Hydraulic Pressure Test

The IBC is tested for a period of at least 10 minutes applying a hydraulic pressure of min. 100kPa. The IBC shall not be mechanically restrained during the test.

Criteria for passing the test No leakage and no deformation which would render the IBC unsafe for transport.







# **Performance Tests**

# **Design type test descriptions**

## **Cold Drop Test**

The IBC is filled to not less than 98% of its maximum capacity for liquids. The testing is carried out when the temperature of the IBC and its contents has been reduced to minus 18°C or lower. The IBC is then dropped from a height of maximum 1,9 m to its weakest structural point.



## Vibration Test

This test applies to design types for IBCs manufactured as from 1 January 2011.

The IBC is filled to not less than 98% of its maximum capacity for liquids and then placed in the centre of the test machine platform with a vertical sinusoidal, double amplitude of 25mm +/- 5%. The test is carried out over a period of one hour.

### Criteria for passing the test

No leakage or rupture shall be observed. In addition, no breakage or failure of structural components, such as broken welds or field fastenings, shall be observed.





# Labels

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# Basic information on the label plate

Standard label		UN - marking example	
	1007233/MDX000/17.02.08/51/8/58	() 31HA1/ 4056/2	Y/02.08/D/BAM0380/SCHUTZ1/ 2037/10601/60kg/100kPa
0208 / 0208	First visual check and first leakproof test	31HA1	Coding system for the identification of the IBC
4006230	Article number	Y	Packaging group
MX1000	IBC type	MMYY	Production date (month and year)
17.02.08	Production date	D	State authorizing the allocation
S1	Production location	BAM0380	UN approval number
В	Shift number	SCHÜTZ1	Production location
58	Number of IBC per order	4056	Max. Stacking weight in kg
1011178787	intern production-/ order number	2037	Max. Gross weight in kg
		10601	Max. Overflow volume in litre
		60kg	Approved weight in kg
			(valid for all types of the approval)
	й. Г	100kPa	Test pressure in kPa

# **Steel Tank**

# **Bi-Level Coated**

### **Overview:**

21,000 gallon bi-level tanks from Rain for Rent have a standard "V" shaped floor for ease of draining all stored liquids completely through a 4" butterfly valve with Buna seals standard. This tank also has a standard vacuum pressure relief valve.

### Features:

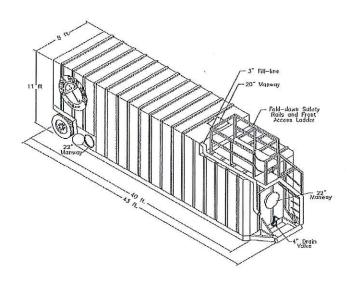
Store liquids with confidence with Rain for Rent's 21,000 gallon bi-level tank. Permanently attached axels for maximum maneuverability allow this 21,000 gallon tank to be moved with ease on the jobsite and a safety staircase ensures proper protection for workers on site. Epoxy coating offers chemical resistance and additional cleanliness for sensitive environmental applications.

### Specs:

Manways	Four 22" hatches
Material	Steel, Coated
Capacity	21,000 gallons
Dry weight	26,000 lbs.
Footprint (LxWxH):	516" x 96" x 141"

### Accessories:

- Spillguard
- Suction and discharge piping
- Vapor tight features
- Level gauges
- Steam coils





Liquid ingenuity.™ 800-742-7246 rainforrent.com

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